



# THE MAPLE-VAIL BOOK MANUFACTURING GROUP

## OVERALL PARAMETERS

### PRINTING AND BINDING

<b>Order Quantity</b>	<b>Sheetfed</b>	<b>Web</b>	<b>Web</b>	<b>Any</b>	<b>Special Orders</b>	<b>Stock</b>	<b>Weight</b>	<b>PPI</b>
<b>Minimums</b>	<b>One-color</b>	<b>One-color</b>	<b>Two-color</b>	<b>Bindings</b>		<b>Parameters</b>		
<i>First Printings</i>	250	1000	2500	250	<i>Over 200,000 requires Presidential approval</i>	<i>Web</i>	35 - 70#	320 - 800
<i>Reprints</i>	250	1000	2500	250	<i>On-demand printing from digital files available</i>	<i>Sheetfed</i>	40 - 80#	296 - 700

#### Roll/Sheet Size Ranges

*19-3/8" Web: 20-1/2" - 33" rolls*  
*Sheetfed: 28" x 42" - 54" x 77"*  
*Offpress Sheeter: 35" - 60" rolls*

#### Special Parameters

• *We do not manufacture oblong books, i.e., books in which the trim width is greater than the trim height*

- *Preprints with cloth spines and papercovers with flaps are options*
- *Eight full rolls is the minimum quantity for sheeter orders*

• *For more information on available services, please consult your Sales Representative at [www.maple-vail.com/contact](http://www.maple-vail.com/contact)*

#### Binding Styles and Trim Sizes

*Smyth-Sewn: Hardcover and Papercover*  
*Fiberbound: Hardcover and Papercover*  
*Adhesive: Papercover*  
*Fiberbound/Adhesive Two-up Books*  
*Square Book Range*

#### Sheetfed Minimum Trim

*4-1/4" x 6-1/4"*  
*4-1/4" x 6-1/4"*  
*4-1/4" x 6-1/4"*  
*4-1/2" x 6-1/2"*  
*6-1/4" x 6-1/4"*

#### Sheetfed Maximum Trim

*9-1/2" x 12"*  
*9-1/2" x 12"*  
*9-3/8" x 12"*  
*6-1/2" x 8-3/4"*  
*9-1/4" x 9-1/4"*

#### Web Minimum Trim

*5" x 7-11/16"*  
*5" x 7-11/16"*  
*4-7/8" x 7-11/16"*  
 -----  
*7-11/16" x 7-11/16"*

#### Web Maximum Trim

*8-1/8" x 9-1/4"*  
*8-1/8" x 9-1/4"*  
*8" x 9-1/4"*  
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*8-1/8" x 8-1/8"*

#### Signature and Bulk Parameters

• *Number of signatures is subject to bulk specifications within a 3-38 range*

• *Bulk range for papercovers is 1/4" - 2"; if no spine type, the minimum bulk is 3/16"*

• *Bulk minimum for hardcovers is 1/4" without headbands; with headbands the minimum is 5/16"*

• *Bulk maximum for hardcover fiberbound and adhesive books is 2"; the smyth-sewn maximum is 2-3/8"*

### DIGITAL MANUFACTURING

#### Short-run, high quality book production

- *One-color through four-color printing for quantities of 25 and above*
- *Trim sizes of 4" x 7" through 9" x 12", hardcover and papercover*
- *Uses standard book manufacturing paper and bind materials*

*Refer to the **Digital Manufacturing Parameters** sheet for more details*

### DISTRIBUTION SERVICES

#### Complete fulfillment and warehousing services

- *Racked storage, pick-and-pack, bulk and drop shipping, ASN*
- *Individual cartoning, kitting and assembly, returns/rework processing*
- *Print-on-demand for automated inventory replenishment*

*Go to [www.MapleLogisticsSolutions.com](http://www.MapleLogisticsSolutions.com) for more information*