



THE MAPLE-VAIL BOOK MANUFACTURING GROUP

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COMPONENT
LAYOUTS
Important
Information
WWW.MAPLE-VAIL.COM

IMPORTANT INFORMATION FOR ALL MAPLE-VAIL COMPONENTS

- Please review these specifications carefully before proceeding. Improperly imposed components will result in charges for special cutting, glue removal or other processes, and may possibly render a portion of them unusable.
- Be sure the components are laid out squarely on the sheets and all noted margins and trim specifications are met. Use the layout for one component per sheet unless otherwise noted.
- For papercover layouts, use 10-point or 12-point coated one side (C1S) stock; please request a special quote if you wish to use something other than this standard. If imposing two papercovers per sheet, be sure to lay them out head-to-head preserving the proper head margin and overall untrimmed height for each component. Similarly, four-up components require maintenance of head, side and overall untrimmed height measurements.
- Extend the spine color background so that it wraps the portion on the back cover by 1/16" - 1/8" as indicated. This additional space provides placement leeway to address both machine tolerances and paper thickness variations.
- Be sure to provide the necessary image-free area near the trim borders. No type or other critical images should be placed within this 3/16" - 1/4" margin as noted. Background colors and designs meant to bleed should extend into the trim areas. Also, provide at least a 1/16" margin between spine type and the spine edges.
- Request a special papercover layout from your Customer Service Representative if using an oversize sheet for the text on papercovers. On preprints or bookjackets, a custom layout may also be needed if using boards over 88 point or if the book will have a flat stiff back or a rough front.
- Note that the bulk measurement is the result of dividing the page count of the book by the ppi of the paper stock.
- Lamination overhang must be away from press side and gripper. To avoid problems in cutting, lamination must cover the overall untrimmed height and width as indicated on the specific component layout.
- Additional information may be found on these Maple-Vail links as noted:

[Stamping Die Specifications](#)

[Electronic Prepress Component Information Sheet](#)

[Printed Material Delivery Specifications](#)